

**SRI LANKA STANDARD 1256 : PART 39 : 2016**  
**ISO 4624 : 2016**  
**UDC 667.6**

**METHOD OF TEST FOR  
PAINTS AND VARNISHES  
PART 39 : DETERMINATION OF ADHESION BY PULL OFF TEST**

**SRI LANKA STANDARDS INSTITUTION**

**Sri Lanka Standard**  
**METHOD OF TEST FOR PAINTS AND VARNISHES**  
**PART 39 : DETERMINATION OF ADEHISION BY PULL OFF TEST**

**SLS 1256 : Part 39 : 2016**  
**ISO 4624 : 2016**

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**SRI LANKA STANDARDS INSTITUTION**  
**17, Victoria Place**  
**Elvitigala Mawatha**  
**Colombo - 08**  
**Sri Lanka.**

**Sri Lanka Standard**  
**METHOD OF TEST FOR PAINTS AND VARNISHES**  
**PART 39 : DETERMINATION OF ADHESION BY PULL OFF TEST**

**NATIONAL FOREWORD**

This Sri Lanka Standard was approved by the Sectoral Committee on Chemical and Polymer Technology and authorized for adoption and publication as a Sri Lanka Standard by the Council of the Sri Lanka Standards Institution on 2016-10-27.

The text of the International Standard ISO 4624 : 2016 Paints and varnishes - Pull-off test for adhesion has been accepted for adoption as **SLS 1256 : Part 39** :.... as one of the two methods for assessing the adhesion of a single coating or multicoat system of paint, varnish or related product. The other Sri Lanka Standard for the evaluation of adhesion characteristic is SLS 1256 : Part 22 which is also an adoption of ISO 2409.

This Sri Lanka Standard is identical with ISO 4624: 2016 Paints and varnishes – Pull-off test for adhesion published by the International Organization for Standardization (ISO).

**TERMINOLOGY AND CONVENTIONS**

The text of the International Standard has been accepted as suitable for publication, without deviation, as a Sri Lanka Standard. However, certain terminology and conventions are not identical with those used in Sri Lanka Standards. Attention is therefore drawn to the following:

- a) Wherever the words “International Standard” appear referring to a particular Standards they should be interpreted as “Sri Lanka Standard”.
- b) The comma has been used throughout as a decimal marker. In Sri Lanka Standards it is the current practice to use the full point at the base as the decimal marker.
- c) Wherever page numbers are quoted, they are ISO page numbers.

## Cross References

<b>International Standard</b>	<b>Corresponding Sri Lanka Standard</b>
ISO 1513, Paints and varnishes — Examination and preparation of test samples	No corresponding Sri Lanka Standard
ISO 1514, Paints and varnishes — Standard panels for testing	No corresponding Sri Lanka Standard
ISO 2808, Paints and varnishes — Determination of film thickness	SLS 1256 : Part 15 Determination of film thickness
ISO 3270, Paints and varnishes and their raw materials -Temperature and humidities for conditioning and testing	No corresponding Sri Lanka Standard
ISO 15528, Paints, varnishes and raw materials for paints and varnishes — Sampling	SLS 523 Methods of sampling for paints, varnishes and raw materials for paints and varnishes

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INTERNATIONAL  
STANDARD

SLS 1256-39:2016

**ISO**  
**4624**

Third edition  
2016-03-01

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**Paints and varnishes — Pull-off test  
for adhesion**

*Peintures et vernis — Essai de traction*



Reference number  
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