

SRI LANKA STANDARD 800 : 1987

**SRI LANKA STANDARD CODE FOR
STYLES OF FIBREBOARD BOXES**

SRI LANKA STANDARDS INSTITUTION

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Draft Sri Lanka Standard
CODE FOR STYLES OF FIBREBOARD BOXES

FOREWORD

This Sri Lanka Standard was authorized for adoption and publication by the Council of the Sri Lanka Standards Institution on 1987-11-18, after the draft, finalized by the Drafting Committee on Paper and Board, had been approved by the Chemicals Divisional Committee.

Fibreboard boxes are widely used for the packaging of variety of commodities such as light fragile articles, products in glass bottles, cartons and packets, hardware items, textiles, footwear, small livestock, domestic appliances, precision instruments and perishables including wet produce.

This code will assist the users and the manufacturers of fibreboard boxes in selecting styles of boxes and internal fitments suitable for their packaging requirements. Furthermore, this code provides guidance on effective closure of boxes and a manufacturing description for different styles in code numbers and symbols.

All values given in this code are in SI units.

In the preparation of this code, the assistance obtained from the publications of the British Standards Institution, the Bureau of Indian Standards, the European Corrugated Board Manufacturers' Federation and the European Solid Board Case Manufacturers' Association is gratefully acknowledged.

1 SCOPE

This code gives various styles of fibreboard boxes and fitments and methods of closure of fibreboard boxes.

2 DEFINITIONS

For the purpose of this code the following definitions shall apply:

2.1 box blanks : Individual boxes in the flat after cutting and creasing and the strippings have been removed before being folded over for glueing stitching or making up.

2.2 crease : An indentation in the fibreboard to give the line of fold.

2.3 manufacturer's joint : Parts of the box which are joined together by the manufacturer by taping, stitching ^(stapling) or glueing.

2.4 score : A light cut through the surface of the board to give the line of fold.

2.5 slit-score : A line of short cuts through the board alternating with uncut board ties.