

SRI LANKA STANDARD 1322: PART 1 : 2007
ISO 6054-1 :1994

**SIZE DESIGNATION AND DIMENSIONS
FOR MOTORCYCLE TYRES AND RIMS
(CODE-DESIGNATED SERIES) –
DIAMETER CODES 4 TO 12
PART 1: TYRES**

SRI LANKA STANDARDS INSTITUTION

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DIAMETER CODES 4 TO 12
PART 1: TYRES**

**SLS 1322 : Part 1 : 2007
ISO 6054-1 :1994
(Superseding SLS 901 : Part 3: 1990 Section 1)**

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Sri Lanka Standards are subject to periodical revision in order to accommodate the progress made by industry. Suggestions for improvement will be recorded and brought to the notice of the Committees to which the revisions are entrusted.

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SIZE DESIGNATION AND DIMENSIONS FOR MOTORCYCLE TYRES AND RIMS
(CODE-DESIGNATED SERIES) – DIAMETER CODES 4 TO 12
PART 1: TYRES

NATIONAL FOREWORD

This Sri Lanka Standard was approved by the Sectoral Committee on Chemical and Polymer Technology and was authorized for adoption and publication as a Sri Lanka Standard by the Council of the Sri Lanka Standards Institution on 2007-11-28.

This Sri Lanka Standard is identical with ISO 6054-1 : 1994 Motorcycle tyres and rims (code-designated series) – Diameter codes 4 to 12 Part 1: Tyres, published by the International Organization for Standardization (ISO).

The text of the International Standard has been accepted as suitable for publication without deviation, as a Sri Lanka Standard. However, certain terminology and conventions are not identical with those used in Sri Lanka Standards.

Attention is therefore drawn to the following :

TERMINOLOGY AND CONVENTIONS :

The text of the International Standard has been accepted as a suitable for publication, without deviation, as a Sri Lanka Standard. However, certain terminology and conventions are not identical with those used in Sri Lanka Standards, attention is therefore drawn to the following:

- a) Wherever the words ‘International Standard/Publication’ appear referring to this standard they should be interpreted as “Sri Lanka Standard” .
- b) The comma has been used throughout as a decimal marker. In Sri Lanka Standards it is the current practice to use the full point at the base line as the decimal marker.
- c) Wherever page numbers are quoted, they are ISO/IEC page numbers.

SLS 1322 :Part 1 : 2007
ISO 6054-1 : 1994
(Superseding SLS 901 : Part 3 : 1990 Section 1)

Cross References

International Standard	Corresponding Sri Lanka Standard
ISO 4223-1 Definitions of some terms used in the tyre industry – Part 1: Pneumatic tyres	SLS 900 Definition of terms and nomenclature of automobile tyres and rims Part 1 Definitions of some terms used in the tyre industry pneumatic- tyres

INTERNATIONAL
STANDARD

ISO
6054-1

Third edition
1994-12-15

**Motorcycle tyres and rims
(code-designated series) — Diameter
codes 4 to 12 —**

Part 1:
Tyres

Pneumatiques et jantes pour motocycles (séries dont les dimensions sont désignées par des codes) — Codes de diamètre 4 à 12 —

Partie 1: Pneumatiques



Reference number
ISO 6054-1:1994(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 6054-1 was prepared by Technical Committee ISO/TC 31, *Tyres, rims and valves*, Subcommittee SC 10, *Cycle, moped, motorcycle tyres and rims*.

This third edition cancels and replaces the second edition (ISO 6054-1:1990), of which it constitutes a technical revision.

ISO 6054 consists of the following parts, under the general title *Motorcycle tyres and rims (code-designated series) — Diameter codes 4 to 12*:

- Part 1: *Tyres*
- Part 2: *Rims*

Annex A of this part of ISO 6054 is for information only.

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Motorcycle tyres and rims (code-designated series) — Diameter codes 4 to 12 —

Part 1: Tyres

1 Scope

This part of ISO 6054 lays down the designation, dimensions, and load ratings for an inch-code-designated series of tyres for motorcycles, fitted on rims with a nominal diameter corresponding to the codes 4, 5, 6, 7, 8, 9, 10 and 12.

ISO 6054-2 deals with the requirements for rims.

NOTE 1 The parallel International Standards in the metric series are ISO 5751-1^[4], ISO 5751-2^[5] and ISO 5751-3^[6].

2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this part of ISO 6054. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this part of ISO 6054 are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 4223-1:1989, *Definitions of some terms used in the tyre industry — Part 1: Pneumatic tyres.*

3 Definitions

For the purposes of this part of ISO 6054, the definitions given in ISO 4223-1 apply.

4 Tyre designation

The designation of the tyre shall be shown on its sidewall and shall include the following markings, to be shown close to each other:

- size dimension (see 4.1);
- service description (see 4.2).

4.1 Size dimension

The characteristics shall be indicated as follows:

Nominal section width code	-	Nominal rim diameter code
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4.1.1 Nominal section width

The nominal section width shall be expressed by a code (see table 2 for code correlations).

4.1.2 Nominal rim diameter

The nominal rim diameter shall be expressed by a code (see table 1 for code correlations).

4.2 Service description

The characteristics shall be indicated as follows:

Load index	Speed symbol
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4.2.1 Load index

The load index is a numerical code associated with the maximum load a tyre can carry at the speed indicated by its speed symbol under service conditions specified by the tyre manufacturer.

4.2.2 Speed symbol

The speed symbol indicates the speed at which the tyre can carry a load corresponding to its load index under service conditions specified by the tyre manufacturer.

Table 2 — Section height

Nominal section width, S_N , code	Section height, H , for rim codes	
	4, 5, 6 and 7 mm	8, 9, 10 and 12 mm
2.50	—	67,5
2.75	—	72,5
3.00	74,5	79,5
3.25	—	85
3.50	86	91,5
4.00	99,5	106
4.50	112	119,5
6.00	142	151,5

5.2 Calculation of “maximum overall tyre dimensions in service”

These dimensions include protective ribs, lettering, embellishments, manufacturing tolerances, special tread configuration and growth due to service.

5.2.1 Maximum overall width in service, W_{max}

The maximum overall width in service is equal to the product of the design tyre section width S and the coefficient 1,08:

$$W_{max} = 1,08S$$

5.2.2 Maximum overall diameter in service, $D_{o,max}$

The maximum overall diameter in service is equal to the nominal rim diameter, D_r , plus twice the product of the design tyre section height, H , and the coefficient 1,1:

$$D_{o,max} = D_r + 2,2H$$

5.3 Design tyre and overall tyre dimensions

Tables 3 and 4 give design tyre dimensions and overall tyre dimensions in service for the tyres of which the designation is as indicated in 4.1.

6 Method of measurement of tyre dimensions

Before measuring, tyres shall be mounted on the measuring rim, inflated to the recommended pressure, and allowed to stand for a minimum of 24 h at normal room temperature, after which the inflation pressure shall be readjusted to the original value.

5 Tyre dimensions

5.1 Calculation of “design tyre” dimensions

5.1.1 Design tyre overall diameter, D_o

The design tyre overall diameter is the sum of the nominal rim diameter, D_r , plus twice the design tyre section height, H :

$$D_o = D_r + 2H$$

For tyres marked with a nominal rim diameter code, see table 1 for the value of D_r to be used.

Table 1 — Nominal rim diameter code

Code	Nominal rim diameter, D_r mm
4	102
5	127
6	152
7	178
8	203
9	229
10	254
12	305

5.1.2 Design tyre section height, H

The design tyre section height, H , corresponds to the nominal section width, S_N , as shown in table 2.

If rims of other widths are used, the values of design tyre section width, S , and maximum overall section in

service, W_{\max} , shall be changed by 40 % of the difference in rim width.

Table 3 — Tyre dimensions for nominal rim diameter codes 4, 5, 6 and 7 — Design and in-service

Dimensions in millimetres

Tyre size designation	Measuring rim width R_m	Design tyre		In-service	
		Section width S	Overall diameter D_o	Maximum overall section width W_{\max}	Maximum overall diameter $D_{o, \max}$
3.00-5 3.00-7	53,5	80	276 327	86	291 342
3.50-4 3.50-5 3.50-6 3.50-7	63,5	92	274 299 324 350	99	291 316 341 367
4.00-5 4.00-7	63,5	105	326 377	113	346 397
4.50-6	76	120	376	130	398
6.00-6	101,5	154	436	166	464

Table 4 — Tyre dimensions for nominal rim diameter codes 8, 9, 10 and 12 — Design and in-service

Dimensions in millimetres

Tyre size designation	Measuring rim width R_m	Design tyre		In-service	
		Section width S	Overall diameter D_o	Maximum overall section width W_{\max}	Maximum overall diameter $D_{o, \max}$
2.50-8 2.50-9	38	65	338 364	70	352 378
2.75-9 2.75-10	44,5	71	374 399	77	389 414
3.00-8 3.00-10 3.00-12	53,5	80	362 413 464	86	378 429 480
3.25-12	63,5	88	475	95	492
3.50-8 3.50-9 3.50-10 3.50-12	63,5	92	386 412 437 488	99	404 430 455 506
4.00-8 4.00-10 4.00-12	63,5	105	415 466 517	113	436 487 538
4.50-12	76	120	544	130	568
6.00-9	101,5	154	532	166	562

7 Load capacities and inflation pressures

Tables 5 and 6 give the maximum load capacities for the corresponding inflation pressures, with reference to a speed of 100 km/h. For other maximum speeds, apply the percentage overload given in table 7.

Table 5 — Maximum tyre load ratings and inflation pressures — Nominal rim diameter codes 4, 5, 6 and 7

Tyre size designation		Maximum load capacities for inflation pressure of	
Tyre size	Load index	175 kPa ¹⁾ kg	250 kPa ¹⁾ kg
3.00-5	10	60	—
3.00-5	22	—	85
3.00-7	18	75	—
3.00-7	30	—	106
3.50-4	16	71	—
3.50-4	28	—	100
3.50-5	20	80	—
3.50-5	32	—	112
3.50-6	24	90	—
3.50-6	36	—	125
3.50-7	28	100	—
3.50-7	40	—	140
4.00-5	32	112	—
4.00-5	41	—	145
4.00-7	38	132	—
4.00-7	48	—	180
4.50-6	42	150	—
4.50-6	52	—	200
6.00-6	57	230	—
6.00-6	68	—	315

1) 1 kPa = 10⁻² bar

Table 6 — Maximum tyre load ratings and inflation pressures — Nominal rim diameter codes 8, 9, 10 and 12

Tyre size designation		Maximum load capacities for inflation pressure of	
Tyre size	Load index	175 kPa ¹⁾ kg	250 kPa ¹⁾ kg
2.50-8	16	71	—
2.50-8	28	—	100
2.50-9	20	80	—
2.50-9	30	—	106
2.75-9	24	90	—
2.75-9	35	—	121
2.75-10	37	—	128
3.00-8	26	95	—
3.00-8	38	—	132
3.00-10	32	112	—
3.00-10	42	—	150
3.00-12	38	132	—
3.00-12	47	—	175
3.25-12	40	140	—
3.25-12	51	—	195
3.50-8	35	121	—
3.50-8	46	—	170
3.50-9	39	136	—
3.50-9	48	—	180
3.50-10	41	145	—
3.50-10	51	—	195
3.50-12	45	165	—
3.50-12	57	—	230
4.00-8	44	160	—
4.00-8	55	—	218
4.00-10	49	185	—
4.00-10	60	—	250
4.00-12	54	212	—
4.00-12	65	—	290
4.50-12	61	257	—
4.50-12	72	—	355
6.00-9	69	325	—
6.00-9	79	—	437

1) 1 kPa = 10⁻² bar

Table 7 — Percentage overload at other maximum speeds

Maximum speed km/h	Overload %
50	30
70	16
80	10
90	5
100	0
110	- 7
120	- 15
130	- 25

Annex A (informative)

Bibliography

- [1] ISO 4249-1:1985, *Motorcycle tyres and rims (Code designated series) — Part 1: Tyres.*
- [2] ISO 4249-2:1990, *Motorcycle tyres and rims (Code-designated series) — Part 2: Tyre load ratings.*
- [3] ISO 4249-3:—¹⁾, *Motorcycle tyres and rims (code-designated series) — Part 3: Rims.*
- [4] ISO 5751-1:1994, *Motorcycle tyres and rims (metric series) — Part 1: Design guides.*
- [5] ISO 5751-2:1994, *Motorcycle tyres and rims (metric series) — Part 2: Tyre dimensions and load-carrying capacities.*
- [6] ISO 5751-3:1994, *Motorcycle tyres and rims (metric series) — Part 3: Range of approved rim contours.*
- [7] ISO 6054-2:1990, *Motorcycle tyres and rims (Code-designated series) — Diameter codes 4 to 12 — Part 2: Rims.*

1) To be published. (Revision of ISO 4249-3:1990)

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ICS 83.160.10

Descriptors: road vehicles, motorcycles, tyres, pneumatic tyres, dimensions, dimensional measurements, designation, ratings, load capacity.

Price based on 6 pages

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SRI LANKA STANDARDS INSTITUTION

The Sri Lanka Standards Institution (SLSI) is the National Standards Organization of Sri Lanka established under the Sri Lanka Standards Institution Act No. 6 of 1984 which repealed and replaced the Bureau of Ceylon Standards Act No. 38 of 1964. The Institution functions under the Ministry of Science & Technology.

The principal objects of the Institution as set out in the Act are to prepare standards and promote their adoption, to provide facilities for examination and testing of products, to operate a Certification Marks Scheme, to certify the quality of products meant for local consumption or exports and to promote standardization and quality control by educational, consultancy and research activity.

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