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Ceylon Standard specification for wrought aluminium utensils

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CEYLON STANDARD SPECIFICATION FOR WROUGHT ALUMINIUM UTENSILS

C. S. 69: 1969 (Attached AMD 44)

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CEYLON STANDARD SPECIFICATION FOR WROUGHT ALUMINIUM UTENSILS

FOREWORD

This Ceylon Standard Specification has been prepared by the Drafting Committee on Aluminium hollow-ware. It was approved by the Mechanical Engineering Divisional Committee of the Bureau of Caylon Standards and was authorised for adoption and publication by the Council of the Bureau on 4th March, 1969.

In this specification two sets of dimensional tables have been provided, one in the Inch-Pound System and the other in the Metric System. The dimensions given in the Metric System are not the equivalents of the corresponding dimensions in the Inch-Pound System but are metric standards that are nearest to the inch dimensions.

Since the useful life of utensils depends not only on the quality of metal used but also on the wall thicknesses, special attention has been given to this aspect.

This specification covers only a few of the utensils used in Ceylon. Further specifications will be issued later to cover other items.

In the preparation of this standard, the Indian, British and Federal specifications were consulted and the assistance gained therefrom is acknowledged.

1. SCOPE

This Specification covers the requirements, quality of material and the wall thickness of some wrought aluminium utensils commonly used for domestic purposes.

2. NOMENCLATURE

Figures 1 to 11 illustrate the utensils covered by this specification. These figures also indicate the manner in which the size of the utensils is to be designated namely by diameter D, depth H or capacity V as appropriate.

3. DESIGN

- 3.1 The figures illustrate the general shape of the articles described in this specification, but these should not be considered as indicative of definite designs. Utensils shall, however, generally conform to the drawings given herein.
- 3.2 Each utensil shall be so designed and balanced, that when empty, it shall rest firmly on its base and be stable when placed on a horizontal surface.