

SRI LANKA STANDARD 511:1994

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SPECIFICATION FOR
BALL POINT PEN REFILLS
(FIRST REVISION)

SRI LANKA STANDARDS INSTITUTION

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SLS 511 : 1994

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FOREWORD

This standard was approved by the Sectoral Committee on Fundamental Standards, Road Vehicles and Industrial Safety and was authorized for adoption and publication as a Sri Lanka Standard by the Council of the Sri Lanka Standards Institution on 1994-01-13.

This standard is the first revision of SLS 511 Specification for Ball point pen refills published in 1981. Ball point pen refill is the vital component on which the writing quality of ball point pen depends. Refill is separately assembled in all types of ball point pens except the type which has ink container formed into the barrel. This standard covers the requirements of materials and dimensions to ensure interchangeability and functional tests to guarantee effective performance and durability.

Guidelines for the determination of the compliance of a lot with the requirements of this standard based on statistical sampling and inspection is given in Appendix A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value observed or calculated expressing the result of a test or observation shall be rounded off in accordance with SLS 102. The number of figures to be retained in the rounded off values shall be the same as that of the specified value in this standard.

The Sri Lanka Standards Institution gratefully acknowledges the use of the following publications of the Indian Standards Institution and the South African Bureau of Standards, in the preparation of this standard:

- a) Indian Standard
SPECIFICATION FOR REFILL, BALL POINT PEN
(Second revision)
IS : 3707 - 1984

- b) South African Bureau of Standards
STANDARD SPECIFICATION FOR BALL POINT PENS
SABS 785 - 1976.