

**SRI LANKA STANDARD 1127 : 1996**

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**SPECIFICATION FOR  
WROUGHT ALUMINIUM FOR  
ELECTRICAL PURPOSES - WIRE**

**SRI LANKA STANDARDS INSTITUTION**

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FOR ELECTRICAL PURPOSES - WIRE**

**SLS 1127 : 1996**

**Gr. 5**

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**Sri Lanka Standard  
SPECIFICATION FOR WROUGHT ALUMINIUM  
FOR ELECTRICAL PURPOSES - WIRE**

**FOREWORD**

This standard was approved by the Sectoral Committees on Electric Cables and Conductors and was authorized for adoption and publication as a Sri Lanka Standard by the Council of the Sri Lanka Standards Institution on 1996-05-23.

This standard specifies the requirements for wrought aluminium for electrical purposes. The relevant methods of test also have been given.

The standard values which have been adopted for the purpose of this standard, are given in Appendix A for information. Details of the international alloy designations and the chemical composition limits for wrought aluminium alloys system also given in Appendix B for information.

All values given in this specification are in SI units.

For the purpose of deciding whether a particular requirements of the standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis shall be rounded off in accordance with CS 102. The number of significant places retained in the rounded off value shall be the same as that of the specified value in this standard.

In the preparation of this standard, the assistance obtained from the BS 2627 : 1970 Specification for Wrought Aluminium for Electrical Purposes - Wire including amendment No. 1 published by the British Standards Institution is gratefully acknowledged.

**1 SCOPE**

This standard specifies requirements for aluminium round wire for electrical conductors in six conditions designated as 0, H4, H6, H8, H68 and H9 and in diameters 0.4 mm up to and including 10 mm.

**2 REFERENCES**

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| IEC 468 | Method of measurement of resistivity of metallic materials.                              |
| SLS 978 | Tensile testing of metallic materials<br>Part 1 : Method of test at ambient temperature. |