

SRI LANKA STANDARD 604:1983

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**SPECIFICATION FOR
DUPLICATING INK FOR TWIN CYLINDER
ROTARY MACHINES**

BUREAU OF CEYLON STANDARDS

SPECIFICATION FOR DUPLICATING INK
FOR TWIN CYLINDER ROTARY MACHINES

SLS 604:1983

Gr. 5

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BUREAU OF CEYLON STANDARDS

53, Dharmapala Mawatha,

Colombo 3,

Sri Lanka.

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FOREWORD

This Sri Lanka Standard was authorized for adoption and publication by the Council of the Bureau of Ceylon Standards on 1983-04-08, after the draft, finalized by the Drafting Committee on Duplicating Ink, had been approved by the Chemicals Divisional Committee.

All standard values given in this specification are in SI units.

For the purpose of deciding whether a particular requirement of this specification is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with CS 102. The number of significant places retained in the rounded off value should be the same as that of the specified value in this specification.

In the preparation of this specification, valuable assistance derived from the relevant publications of the Indian Standard Institution and the United States Federal Supply Service, General Services Administration is gratefully acknowledged.

1 SCOPE

This specification prescribes requirements and methods of sampling and test for emulsion based and oil based duplicating ink for use on twin cylinder rotary duplicating machines.

2 REFERENCES

- CS 3 Paper sizes
- CS 102 Presentation of numerical values
- SLS 169 Duplicating ink for single drum rotary machines
- SLS 428 Random sampling methods
- SLS 535 : Part 3 : Section 3.8 Tests for paints - Fineness of grind
- SLS ... Stencil paper.