### SRI LANKA STANDARD ISO 4136: 2015

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# DESTRUCTIVE TESTS ON WELDS IN METALLIC MATERIALS - TRANSVERSE TENSILE TEST

SRI LANKA STANDARDS INSTITUTION

### Sri Lanka Standard DESTRUCTIVE TESTS ON WELDS IN METALLIC MATERIALS – TRANSVERSE TENSILE TEST

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### Sri Lanka Standard DESTRUCTIVE TESTS ON WELDS IN METALLIC MATERIALS – TRANSVERSE TENSILE TEST

#### NATIONAL FOREWORD

This standard was approved by the Sectoral Committee on Materials, Mechanical Systems and Manufacturing Engineering and was authorized for adoption and publication as a Sri Lanka Standard by the Council of the Sri Lanka Standards Institution on 2015-12-22.

This Sri Lanka Standard is identical with **ISO 4136 : 2012,** Destructive Tests On Welds In Metallic Materials – Transverse Tensile Test, published by the International Organization for Standardization (ISO).

#### TERMINOLOGY AND CONVENTIONS

The text of the International Standard has been accepted as suitable for publication, without any deviation as a Sri Lanka Standard. However, certain terminology and conventions are not identical with those used in Sri Lanka Standards. Attention is therefore drawn to the following:

- a) Wherever the words "International Standard" appear referring to this standard they should be interpreted as "Sri Lanka Standard".
- b) The comma has been used throughout as a decimal marker. In Sri Lanka Standards, it is the current practice to use a full point on the baseline as the decimal marker.

Wherever page numbers are quoted, they are "ISO" page numbers.

#### **CROSS REFERENCES**

Corresponding Sri Lanka standards for International Standards listed under references in ISO 4136: 2012 is

SLS 978 Metallic Materials – Tensile Testing at ambient temperature.

## INTERNATIONAL STANDARD

SLS ISO 4136:2015 **ISO 4136** 

Third edition 2012-11-01

### Destructive tests on welds in metallic materials — Transverse tensile test

Essais destructifs des soudures sur matériaux métalliques — Essai de traction transversale



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#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 4136 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*.

This third edition cancels and replaces the second edition (ISO 4136:2001), which has been technically revised.